

# OMNIPRO® HPP GRC40 PL

## OMNIPRO®

Polypropylene, homopolymer, 40% glass fiber reinforced, chemically coupled.

### Product information

Resin Identification	PP-GF40	ISO 1043
Part Marking Code	>PP-GF40<	ISO 11469

### Rheological properties

Melt mass-flow rate	5 g/10min	ISO 1133
Melt mass-flow rate, Temperature	230 °C	
Melt mass-flow rate, Load	2.16 kg	
Moulding shrinkage, parallel	0.2 %	ISO 294-4, 2577
Moulding shrinkage, normal	0.9 %	ISO 294-4, 2577

### Typical mechanical properties

Tensile modulus	9630 MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	105 MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	2.8 %	ISO 527-1/-2
Flexural modulus	9600 MPa	ISO 178
Flexural strength	170 MPa	ISO 178
Charpy impact strength, 23°C	59 kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23°C	14 kJ/m <sup>2</sup>	ISO 179/1eA
Poisson's ratio	0.34 <sup>[C]</sup>	

[C]: Calculated

### Physical/Other properties

Density	1220 kg/m <sup>3</sup>	ISO 1183
---------	------------------------	----------